**IO STATUS::**

DIN[ 1] OFF Object\_Presence

DIN[ 2] OFF Camera\_Trigger

DIN[ 3] OFF Palette\_Presence

DIN[ 4] OFF Slider\_Presence

DIN[ 5] OFF

DIN[ 6] OFF

DIN[ 7] OFF

DIN[ 8] OFF

DIN[ 9] OFF

DIN[ 10] OFF

DIN[ 11] OFF

DIN[ 12] OFF

DIN[ 13] OFF

DIN[ 14] OFF Restart

DIN[ 15] OFF Start

DIN[ 16] OFF Fence Open M3 Side

DOUT[ 1] OFF Vacuum\_Y1

DOUT[ 2] OFF Vacuum\_Y2

DOUT[ 3] OFF Tool\_Out

DOUT[ 4] OFF Tool\_In

DOUT[ 5] OFF

DOUT[ 6] OFF

DOUT[ 7] OFF

DOUT[ 8] OFF

DOUT[ 9] OFF

DOUT[ 10] OFF

DOUT[ 11] OFF CameraLight\_Status

UI[ 1] ON \*IMSTP

UI[ 2] ON \*Hold

UI[ 3] ON \*SFSPD

UI[ 4] OFF Cycle stop

UI[ 5] OFF Fault reset

UI[ 6] OFF Start

UI[ 7] OFF Home

UI[ 8] ON Enable

UI[ 9] OFF RSR1/PNS1/STYLE1

SI[ 1] OFF Fault reset

SI[ 2] ON Remote

SI[ 3] ON Hold

SI[ 4] OFF

SI[ 5] OFF

SI[ 6] OFF Cycle start

SI[ 7] OFF

SI[ 8] ON CE/CR Select b0

SI[ 9] ON CE/CR Select b1

SI[ 10] OFF

SI[ 11] OFF

SI[ 12] OFF

SI[ 13] OFF

SI[ 14] OFF

SI[ 15] OFF

SI[ 16] ON

SO[ 1] OFF Cycle start

SO[ 2] OFF Hold

SO[ 3] OFF Fault LED

SO[ 4] OFF Batt alarm

SO[ 5] OFF

SO[ 6] OFF

SO[ 7] ON TP enabled

SO[ 8] OFF

SO[ 9] OFF

SO[ 10] OFF

SO[ 11] OFF

SO[ 12] OFF

SO[ 13] OFF

SO[ 14] OFF

SO[ 15] OFF